

**MAKROLON<sup>®</sup> HYGARD MS1250 Sheet**

**Level 6 Security Glazing**

Makrolon Hygard MS 1250 is a four ply laminate sheet is designed for the high demands of ballistic applications. MAKROLON HYGARD MS1250 is a no spall and no white out sheet product. This product features a coating that provides resistance to abrasion, UV, chemical attack and graffiti. MAKROLON HYGARD MS1250 has been tested to the following standards: UL 752, Supplementary Shotgun. MAKROLON HYGARD MS1250 has a seven (7) year Limited Product Warranty against coating failure, yellowing and hazing. The terms of the warranty are available upon request.

**Applications**

Government and detention facilities, banks, heavy equipment glazing, specialty retailers, 24 hour convenience stores, cash transaction windows

<b>Gauge/Tolerance</b>	<b>1.30 in +/- 5%</b>
<b>Weight</b>	<b>8.1 lbs / sq ft</b>
<b>Shading Coefficient</b>	<b>.98</b>
<b>U Value</b>	<b>.56</b>
<b>Light Transmittance</b>	<b>78%</b>

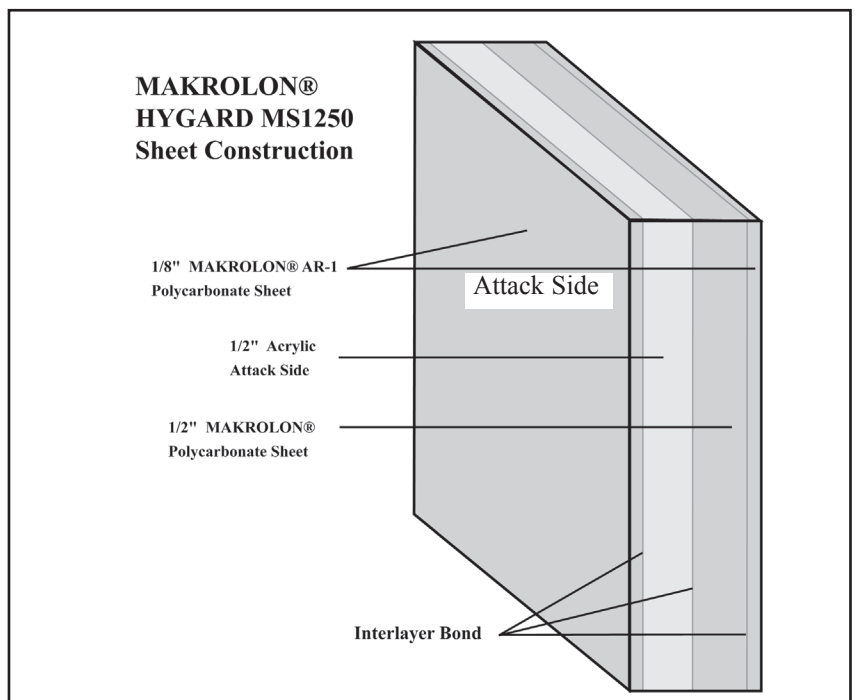
**Product Performance Ratings**

**Ballistic**

UL 752 Level 6 Multiple shots from a sub-machine gun, such as a 9mm Uzi, with muzzle energy 540 – 653 foot-pounds.

**Supplementary Shotgun**

A supplementary UL test using a rifled lead slug with a muzzle energy of 2438 – 2950 foot-pounds (3306 – 4000 J) and 00 lead buckshot with a muzzle energy of 2078 – 2415 foot-pounds (2818 – 3275 J), fired from a 12-gauge shotgun.



# Product Data

## MAKROLON® HYGARD MS1250 Sheet

### Glazing Information

- Structural security framing systems with equal or greater forced entry and/or ballistics ratings as the selected HYGARD Laminate are recommended.
- MAKROLON HYGARD MS1250 must be installed with acrylic ply facing the ballistic attack side.
- HYGARD laminate should be cut to allow for a minimum of one (1) inch edge engagement in the frame, with sufficient rabbet depth for material expansion (approx. 1/16"/ft.).
- Use wet or dry sealants/gaskets that are compatible with polycarbonate.
- Remove protective masking after glazing operations are completed and before prolonged exposure to direct sunlight, moisture, or high temperature.

### Standard Sheet Size

48" x 96"

### Product Specification

**MAKROLON HYGARD MS1250** polycarbonate and acrylic laminate:

Four ply, clear MAKROLON polycarbonate sheet constructed as follows:

- 1/8" MAKROLON® AR-1 abrasion resistant surface
- Polyurethane bonding interlayer
- 1/2" MAKROLON® polycarbonate sheet
- Polyurethane bonding interlayer
- 1/2" acrylic sheet
- Polyurethane bonding interlayer
- 1/8" MAKROLON AR-1 abrasion resistant surface

### Disclaimer

The manner in which you use and the purpose to which you put and utilize our products, technical assistance and information (whether verbal, written or by way of production evaluations), including any suggested formulations and recommendations are beyond our control. Therefore, it is imperative that you test our products, technical assistance and information to determine to your own satisfaction whether our products, technical assistance and information are suitable for your intended uses and applications. This application-specific analysis must at least include testing to determine suitability from a technical as well as health, safety, and environmental standpoint. Such testing has not necessarily been done by us. Unless we otherwise agree in writing, all products are sold strictly pursuant to the terms of our standard conditions of sale which are available upon request. All information and technical assistance is given without warranty or guarantee and is subject to change without notice. It is expressly understood and agreed that you assume and hereby expressly release us from all liability, in tort, contract or otherwise, incurred in connection with the use of our products, technical assistance, and information. Any statement or recommendation not contained herein is unauthorized and shall not bind us. Nothing herein shall be construed as a recommendation to use any product in conflict with any claim of any patent relative to any material or its use. No license is implied or in fact granted under the claims of any patent.

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